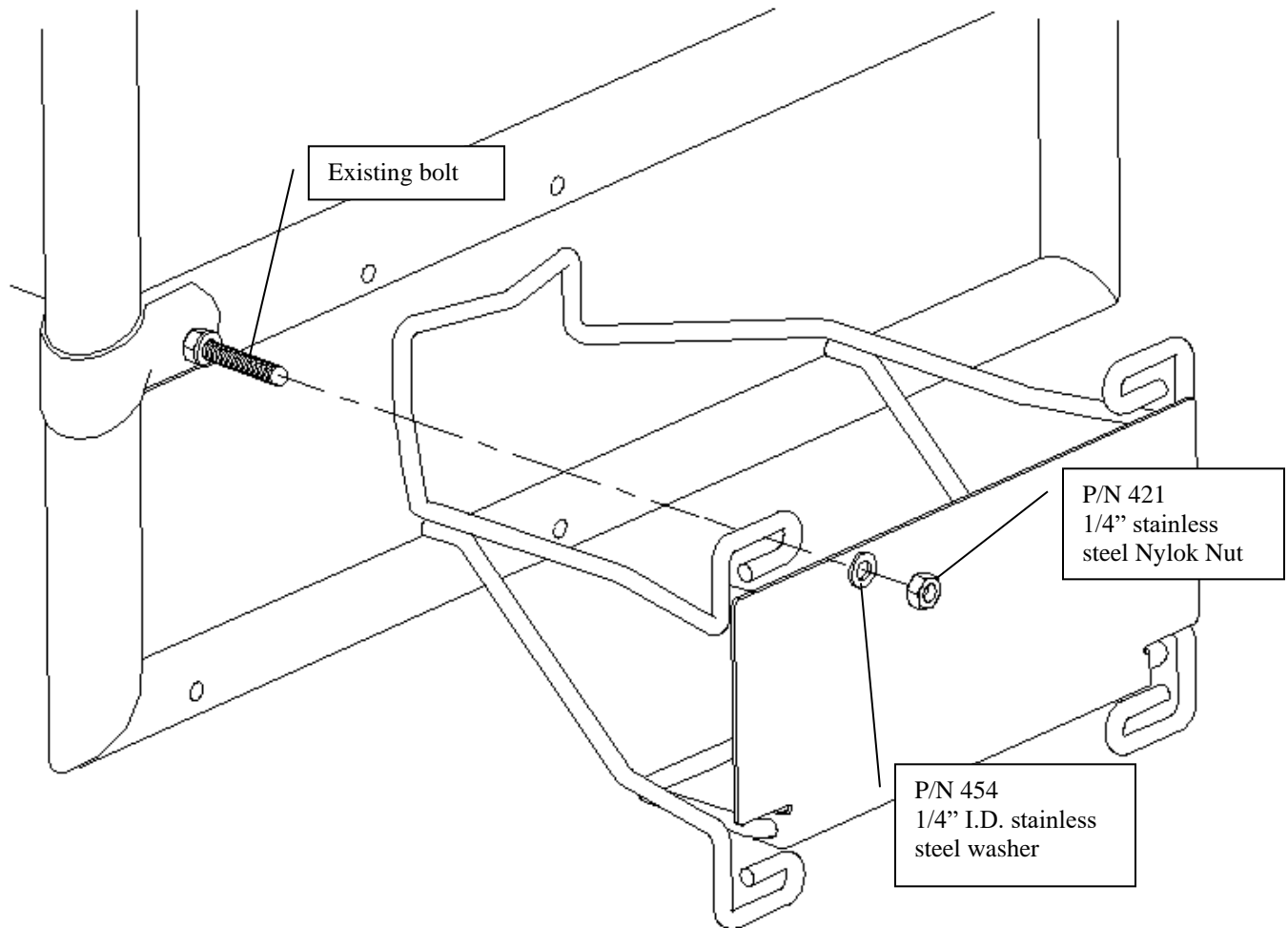


## Installation Instructions for Stainless Steel Bowl Brackets with Pendant in Chain Link Gates

1. Insert bowl bracket into bowl bracket gate opening.
2. If the top left or top right hole in the bowl bracket lines up over the existing clamp bolt. (See Figure 1.) Follow steps 3 thru 10. Otherwise follow steps 5 thru 10.
3. Remove outer 1/4"-20 SS nut, leave existing washer and inner Nylok nut on bolt.
4. Using existing bolt thru the gate frame, slide the bowl bracket over the bolt as pictured below, then place a 1/4" washer and re-install the 1/4"-20 SS nut on the bolt. Do not completely tighten at this point.



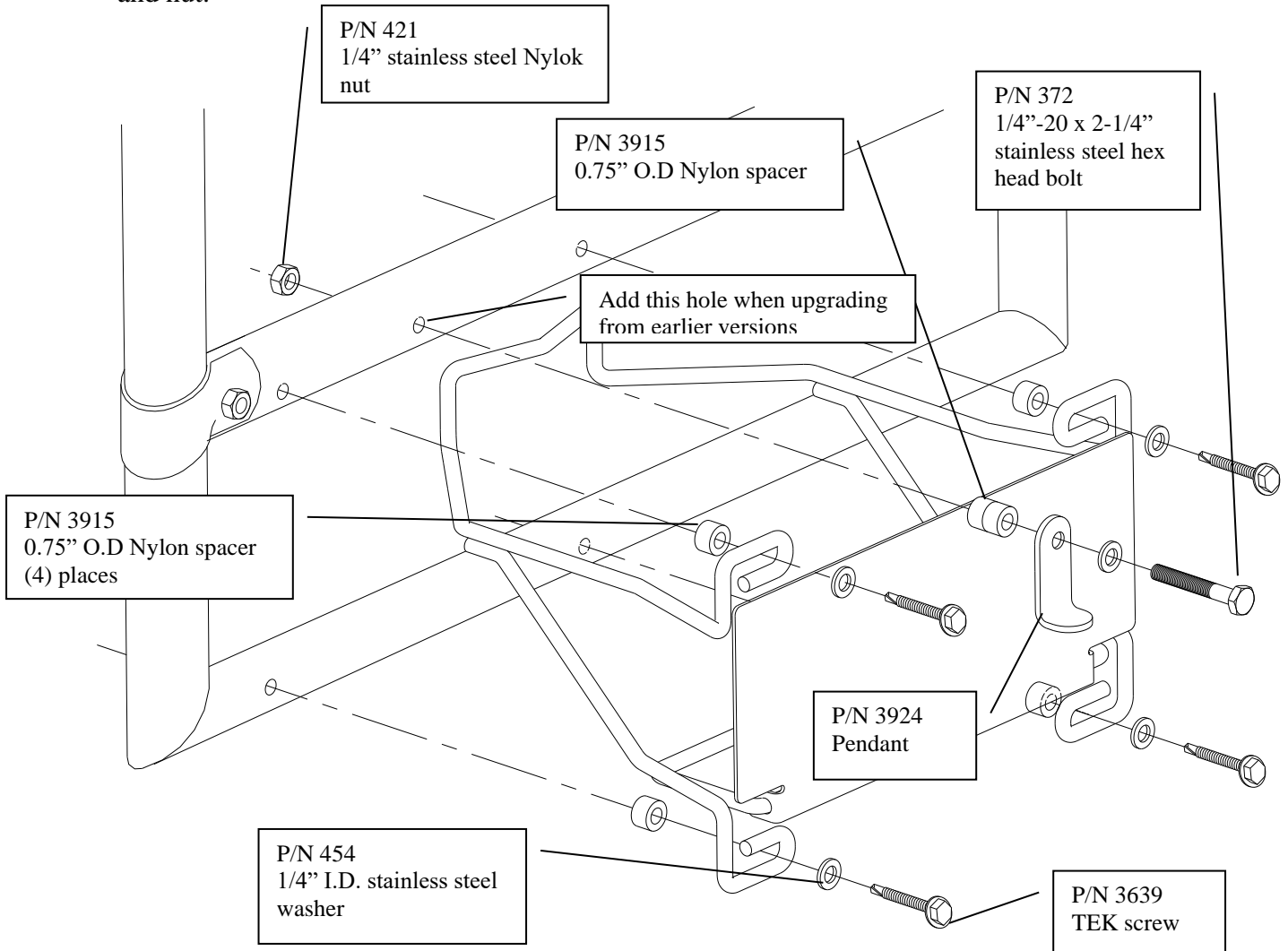
**Figure 1.**

5. Place a 1/4" I.D. stainless steel washer over each TEK Screw. See Figure 2.
6. Insert tech screw and washer through the holes at the corners of the bowl bracket.
7. Place a nylon spacer over each TEK screw that you inserted.
8. Thread the TEK screws into the pre-drilled holes of the gate unit, using a 3/8 socket (we recommend using a power tool) do not completely tighten yet.

9. Place a stainless steel washer, the pendant, and two nylon bushings on the 1/4"-20 x 2-1/4" stainless steel hex bolt. Insert the bolt into the middle gate hole as shown below and place a 1/4"-20 stainless steel Nyloc nut on the bolt. Using two 7/16" wrenches, tighten the nut until the pendant starts to bind. Back the nut off slightly until the pendant starts to move freely.

**Note:** if you are installing this bowl bracket as an upgrade from earlier versions you will need to drill one 1/4" hole through the top horizontal frame tube for the installation of the pendant bolt. This hole should be midway between the two upper mounting holes. See drawing below.

10. Check for proper alignment of the bowl bracket and tighten all fasteners except the pendant bolt and nut.



**Figure 2.**